HINES-SPXX-02

Jeanswear | Hines Collection | Concept | 20XX | Spring **CREATED BY: HINES** Finished Product MODIFIED BY: HINES

HEM: DOUBLETURN

1N 1/2" MA TOPSTITCH

Page Name: Product Summary

Merchandiser		SHIP LOT NUMBER	
Irregular Material Number		TEAM CONTACT	ISABEL HINES
	LUNEO ODVV OO	-	

Proto Number |HINES-SPXX-02 Comments BELT LOOPS: (1) BELT LOOP AT CB. (2-1 PER SIDE) BELT LOOPS 1/2" BEHIND SIDE SEAM. WAISTBAND: 2 1/2" LONG X 1/2" WIDE. 1N 1/8" MA EDGESTITCH ON BELT LOOPS: 2 1/4" BETWEEN BARTACKS WATCH POCKET: RISER: (1) BELT LOOP ON EACH SIDE, 1/2" AWAY TOP AND BOTTOM. 2 1/4" GA CENTERED ON BELT LOOP. PATCH POCKET. FELLED SEAM BUTTON AND BUTTONHOLE CLOSURE. FROM FRONT POCKET EDGE. 2N 1/4" GA 1 1/6" MATS. BARTACK AT TOP AND BOTTOM 2N 1/4" GA 1/16" MA 2 1/2" LONG X 1/2" WIDE. DOUBLE TURN HEM. RISER OVER BACK. 2 1/4" BETWEEN BARTACKS 2N 1/4" GA 1/16" MA SET. 2 1/4" GA CENTERED ON BELT LOOP. RIVET AT TOP RIGHT CORNER. BARTACK AT TOP AND BOTTOM BACK POCKET FLAP: SET INTO RISER. FRONT POCKET: 2N 1/4" GA 1/16" MA HEM. BACK RISE: 2N 1/4" GA 1/16" MATS. J-STITCH: 2N 1/4"GA BUTTON CENTERED ON FLAP. FELLED SEAM, RIVET AT TOP AND BOTTOM 2N 1/4"GA 1/16"MATS. OF SCOOP OPENING. LEFT OVER RIGHT. OPENING TAPED WITH BACK WELT POCKET: POCKETING FABRIC. HIDDEN SINGLE WELT POCKET. SAFETY STITCH WITH 6" CORDSTITCH 1N 1/16" MA EDGESTITCH SET. LEFT FLY: 1N 1/16" MA EDGESTITCH FROM BOTTOM OF BAND WITH BARTACK BARTACK ON EITHER END OF WELT. RIGHT FLY: 2N 1/8"GA 1/16"MA. CROTCH MAKE: PRINCESS SEAM: FELLED SEAM. SAFETY STITCH, SEAM PRESSED OPEN. 2N 1/4"GA 1/16"MA. 1N 1/4"MA TOPSTITCH EITHER SIDE OF SEAM. WEARER'S LEFT OVER RIGHT. PRINCESS SEAM: INSEAM: SAFETY STITCH SAFETY STITCH, SEAM PRESSED OPEN. 1N 1/4"MATOPSTITCH EITHER SIDE OF SEAM. BACK GODET: SAFETY STITCH FRONT GODET: SAFETY STITCH SIDE GODET:

SIDE GODET:

SAFETY STITCH,

1N 1/4"MA TOPSTITCH.

SEAM PRESSED TOWARDS CENTER BACK.

SAFETY STITCH,

1N 1/4"MATOPSTITCH.

SEAM PRESSED TOWARDS CENTER FRONT.

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Jeanswear Hines Collection Concept 20XX Spring			CREATED BY: HINES									
Finished Product				MODIFIED BY: H	IINES							
Page Name: Fini	Page Name: Finished Goods Grid											
JWA												
JIN	25	26	27	28	29	30	31	32	33	34	35	36
30		х	Х	Х	х	х	х	х	Х	х		
32	Χ	х	Х	Х	х	х	х	х	х	х	х	Х
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36		х	Х	Х	Х	х	х	Χ	Χ	Х		

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Finished Product

Page Name: BOM

Page Name: BO	IVI				
			Description Vendor		
NO.	ITEM CODE	QTY	Content	USE	IMAGE
1	XXXX	2.53	DUMMY FABRIC	BODY FABRIC	
2	XXXX	1	DUMMY FABRIC	POCKETING	
3	THREAD	1	VENDOR SOURCED	BODY THREAD ALL TOPSTITCHING T105	
4	THREAD	1	VENDOR SOURCED	ALL BARTACKS, BUTTONOHLES, AND INTERIOR STITCH T60	
5	THREAD	1	VENDOR SOURCED	OVERLOCK T40	
6	XXXX	1	30L SHINY COPPER	WAISTBAND CLOSURE; APPLY AFTER WASH	
7	XXXX	4	9MM RIVET SHINY COPPER	RIVET ON FRONT SCOOP PKTS	
8	XXXX	2	27L SHINY COPPER	BACK POCKET FLAP BUTTONS	
9	XXXX	1	#45 YKK BR CHAIN 560 INDIGO	FLY, GOLDEN BRASS ZIPPER TEETH	
10	XXXX	1	#45 YKK SLIDER	SLIDER	
11	XXXX	1	WAISTBAND LABEL	CENTER IN BACK WB	
12	XXXX	1	FIT LABEL	INSIDE WB FIT LABEL, CENTERED OVER WEARER'S RIGHT POCKET BACK. BEFORE WASH, SEW BOTH ENDS USING LOCKSTITCH AS MAIN LABEL WITH BODY MATCHING THREAD.	
13	XXXX	1	VENDOR SOURCED	WHITE INTERFACING; INSIDE WAISTBAND	

	OPERATION			
NO.	CODE	OPERATION DESCRIPTION	COMMENTS	IMAGE
1	WASHCODE	WASHCODE	HINES-WASH001	
2	CARELABEL1	ALL LOTS REQUIRING "EXLUSIVE OF DECORATION"- TRIL	FRONT IMAGE OF CARE LABEL	
3	CARELABEL2	TRILINGUAL CARE INSTRUCTIONS- BACK	BACK IMAGE OF CARE LABEL	
4	XXXX	ATTACH CARE LABEL	CARE LABEL PLACEMENT	
5	XXXX	RIVET BUTTON	APPLY BUTTON	
6	XXXX	RIVET SCOOP PKTS WITH OR W/O TOPCORD	RIVET PLACEMENT	
7	PRESS	SOFT PRESS	PRESS AS PANT FOLD- NO CREASE	
8	XXXX	STANDARD GUIDELINES- DENIM JEAN CONST.		
9	SHIP	SHIPPING LOCATION		
10	H/O EASE	EASE AT HAND OPENING	ADD 3/8" AT HAND OPENING FOR EASE	

MATERIAL IMAGES AND PRODUCT DIAGRAMS NOT REPRESENTED; PAGE IS FOR DEMONSTRATIVE PURPOSES ONLY

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Page Name: MEASUREMENT SPECIFICATION

BLOCK: XXXX

NO.	POM	DESCRIPTION	25/32	26/32	27/32	28/32	29/32	30/32	31/32	32/32	33/32
1	WAST	WAIST									
2	SE3P	3 POINT SEAT									
3	THIX	THIGH 1" DOWN FROM CROTCH									
4	MTFC	MID-THIGH									
5	MTCX	MID-THIGH PLACEMENT									
6	KNEW	KNEE									
7	KNXX	KNEE PLACEMENT FROM MIDPOINT OF INSEAM									
8	WOBH	LEG BOTTOM									
9	FTRS	FRONT RISE									
10	BKRS	BACK RISE									
11	INSM	INSEAM									
12	отѕт	OUTSEAM									
13	FYSZ	ZIPPER LENGTH									
14	FLNF	FLY LENGTH									

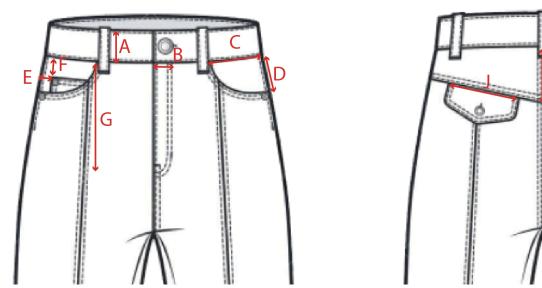
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Page Name: MEASUREMENT SPECIFICATION

DETAIL SPEC



	WAIST SIZING	25	26	27	28	29	30	31	32	33
Α	WAISTBAND WIDTH									
В	J-STITCH WIDTH									
С	FRONT POCKET- WIDTH AT TOP									
D	FRONT POCKET- SIDE LENGTH FROM BOTTOM OF BAND									
E	WATCH POCKET- PLACEMENT FROM OUTSEAM									
F	WATCH POCKET- PLACEMENT FROM BOTTOM OF BAND									
G	FRONT POCKET BAG DEPTH									
Н	RISER DEPTH FROM BOTTOM OF BAND AT CB									
I	RISER DEPTH FROM BOTTOM OF BAND AT SIDE SEAM									
J	BACK POCKET FLAP WIDTH									
K	BACK POCKET FLAP LENGTH AT CENTER									
L	BACK POCKET FLAP LENGTH AT SIDE									
М	BACK POCKET SPACING FROM CENTER BACK SEAM									
	BACK WELT PLACEMENT FROM FLAP									
	BACK WELT WIDTH									
	BACK WELT LENGTH									
	BACK WELT POCKET BAG									